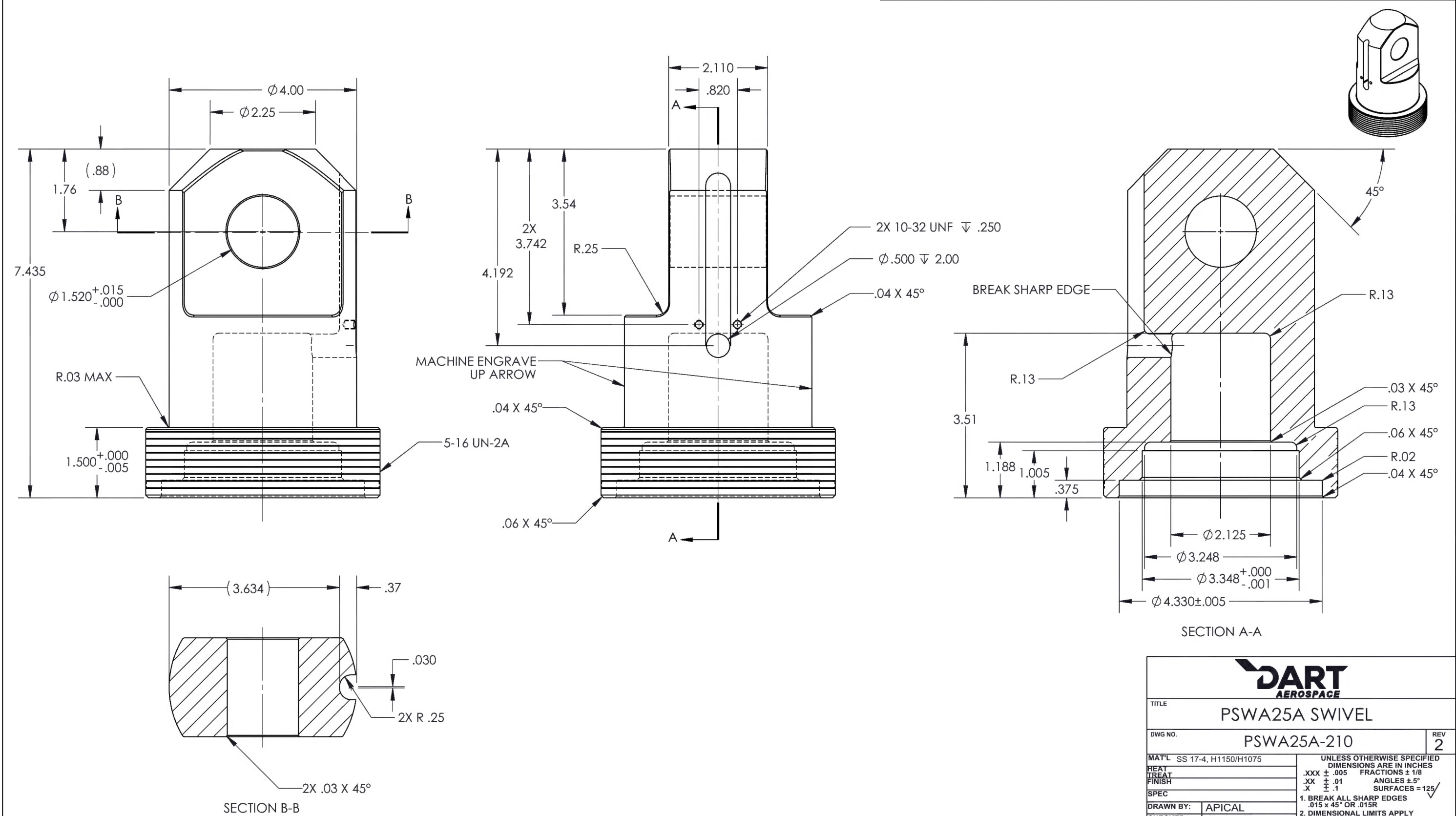



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL	6/26/2013	CFS	
2	15-0307	UPDATED TO NEW STADARDS. ADDED MACHINE ENGRAVE NOTE. CH'D MAT'L WAS H1150 IS SS 17-4, H1150/H1075.	2/2/2016	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PSWA25A-210	1	UPPER END	SS 17-4, H1150/H1075	

			
TITLE PSWA25A SWIVEL			
DWG NO. PSWA25A-210			REV 2
MAT'L SS 17-4, H1150/H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES ± 125° ✓	
DRAWN BY: APICAL		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:2	DATE 9/24/2009	SHEET 1 OF 1	